

Rock Poxy GF

Epoxy – based paint

C 400

Product description

A high solids glass-flake epoxy coating with outstanding chemical and abrasion resistance. Especially suitable for areas facing severe corrosive conditions such as in splash zone areas.

Designed For.

Suitable for a wide range of floors with various levels of mechanical and chemical exposure. Specially designed as a part of a complete system for heavy duty traffic, such as ramps, car parks, parking bays, pedestrian walkways and industrial floors. Recommended for warehouses, garages, dairies, factories, laboratories, aircraft hangars, food, beverage and plant rooms.

Technical characteristics

Shelf life:	36 months	Density:	1.35 ± 0.2 g/ml	Theoretical spreading rate:	3.5 m ² /l at 250µm
Colour:	Rock Shades	Volume solid	89 ± 2 %	Texture:	semi-gloss

Pre-treatment

Surface preparation

Steel:

Oil and grease should be removed by solvent cleaning according to SSPC-SP1. Remove weld spatter and smooth weld seams and sharp edges as applicable. Abrasive blasting: min. Sa2 – ISO 8501:1. Roughness profile: 75 micron. Edges, welds, corners and bolts must be stripe coated. Apply Rockpoxy Glascote immediately after the steel has been blasted and the quality of preparation has been approved. Rockpoxy Glascote may also be applied on suitable primers such as Rock zinc Epoxy 332. Ensure that primed surfaces are dry and free from salts and other contaminants.

Repair

Existing systems should be roughened and dry and free from loose paint, salt, grease and other contaminants prior to overcoating. Corroded and/or damaged areas should blast cleaned to ISO-Sa2 or better.

Power tool Cleaning

The performance of this paint will depend on the degree of surface preparation. Surfaces should be treated in accordance with ISO 8504:2000.

The surface shall be cleaned by high pressure steam/detergent cleaning to remove dirt, grease and/or salt deposits in accordance with SSPC SP1. Power-tool cleaning to min. St 2, preferably St 3 (ISO 8501-1:2007).

Care shall be taken to ensure that power-tool cleaning does not polish the steel surface. If the surface being prepared lies adjacent to a coated surface, the power tool cleaning shall overlap the coated surface by at least 25 mm and the coated surface shall be feathered.

Please refer to the EU Material Safety Data Sheet for product labelling as required by Directive 1999/45/EC and the respective national rules.
The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

Rock Coating, 2nd ind zone 10th of Ramadan City, Tel. 38320160, www.rock-coating.co, 06/2013

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APPLICATION CONDITIONS

The temperature of the substrate should be at least 3°C above the dew point. Temperature and relative humidity should be measured in the vicinity of the substrate. The maximum recommended surface temperature is approx. 40°C. Higher steel temperatures are acceptable provided dry-spray is avoided by proper spray application and extra thinning if required. In extreme cases it may be necessary to reduce film thickness in order to avoid sagging. When applying the paint in confined spaces, provide adequate ventilation during application and drying. The temperature of the mixed paint should be at least 15°C, otherwise extra solvent may be required to obtain a proper application viscosity.

Storage and shelf life.

The product must be stored in accordance with national regulations. The cans are to be kept in a dry, cool, well ventilated space and away from source of heat and ignition. Cans must be kept tightly closed.

Health and safety.

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators. As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spraying should be carried out under well-ventilated conditions. This product contains flammable materials and should be kept away from sparks and open flames. Smoking in the area should not be permitted.

Disclaimer.

The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of this product. Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product. We reserve the right to change the product without notice.

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